

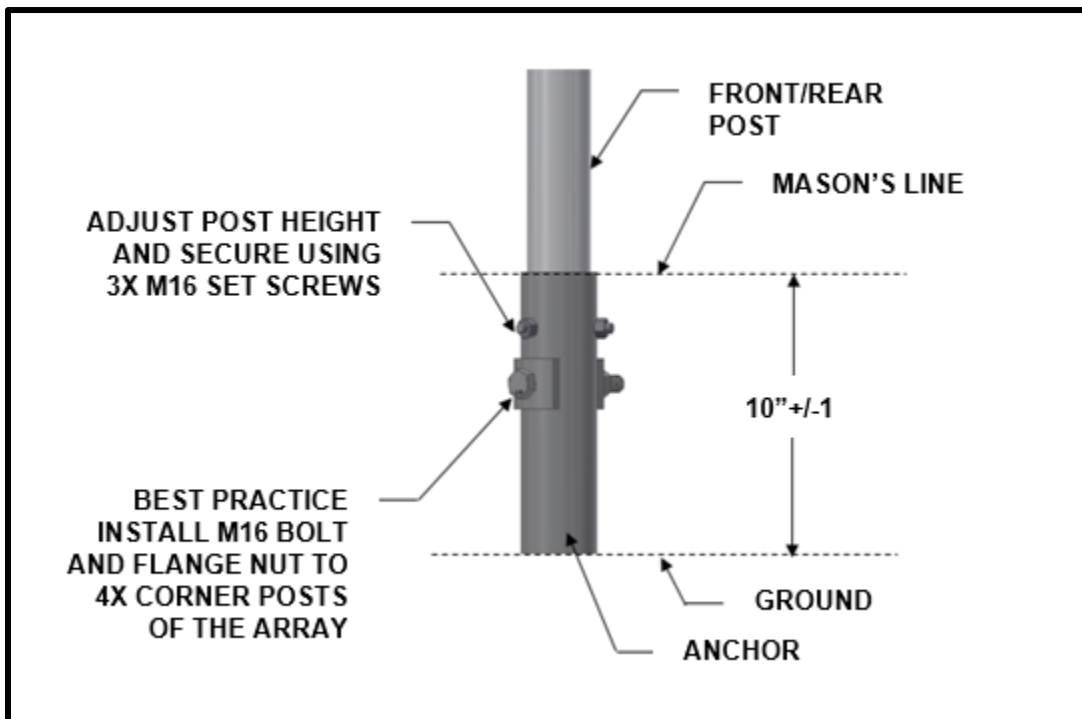


## GROUND SCREW ANCHORS A21147-XXX & HELICAL EARTH AUGERS A21146-XXX INSTALLATION NOTES

These anchors are used for securing installer-supplied 2 inch Schedule 10 or 40 galvanized steel pipe. Our anchors are popular because they are strong, economical, and easily to install. Our newest anchors are supplied with M16 Cone-tipped Set Screws which provides a superior grip onto the post.

### INSTALLATION GUIDELINES FOR A21146-XXX AND A21147-XXX:

1. Determine the anchor locations per SunModo layout drawing. Build two pairs of batter boards to hold the mason's lines: one pair for the front posts and other for the rear posts.
2. Make sure the top ends of the front or rear Anchors are at the same height (within 1" high difference).
3. Install the front/rear Post to the Anchors as shown and secure using 3X M16 Set Screws; torque to 44 ft. lbs. (60 Nm).
4. Install M16 Bolt and Flange Nut if required in the 4X corner posts of the array.



Please don't hesitate to contact SunModo if you have any questions.